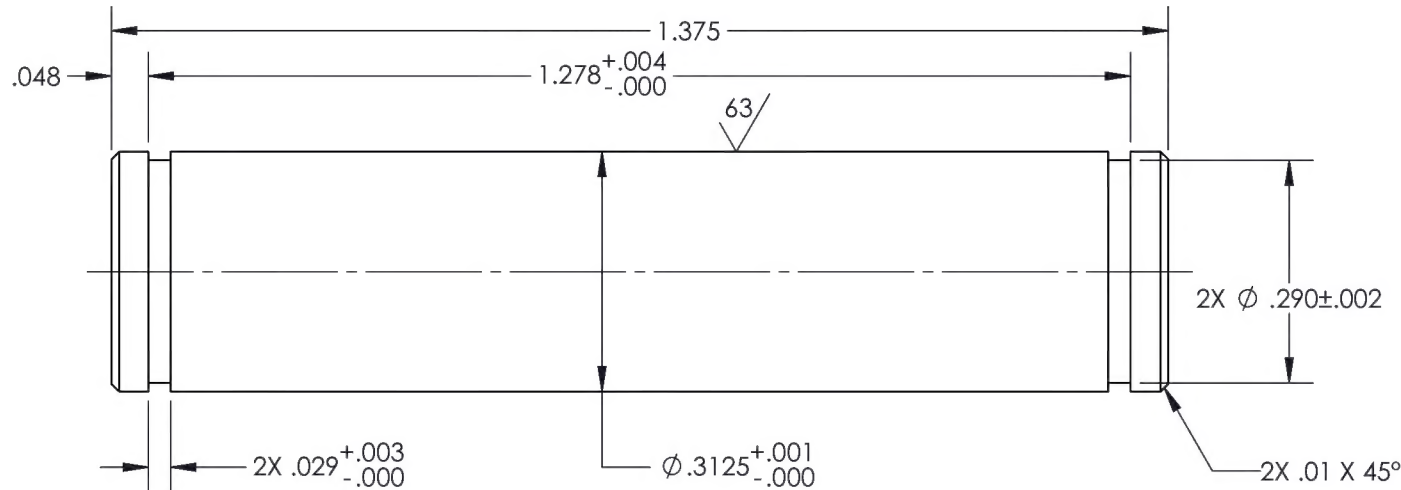
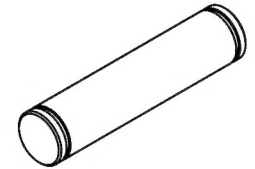


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM	7/18/2013	CFS	
3		CH'D FINISH WAS BLACK OXIDE IS NICKEL PLATE AND BAKE PER R.W.	9/24/2013	CFS	RW
3A	14-0102	ADDED BAG & LABEL NOTE.	7/29/2014	DJN	RW



- NOTES:
1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
 2. BAG & LABEL WITH BATCH NUMBER.

USED ON
20NR
8NR

DART AEROSPACE	
TITLE LOCK BEARING PIN	
DWG NO. 20NR-54	REV 3A
MAT'L 4140	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT RC 28-30
.XX ± .01 ANGLES ± 5°	FINISH SEE NOTE 1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 4:1	DATE 5/29/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-54	1	LOCK BEARING PIN	4140	Ø3/8 X 1-1/2